

# **787 Air Seeding Systems**

**John Deere Des Moines Works  
TM1577 (19JUN02)**

LITHO IN U.S.A.  
ENGLISH

# Introduction

## FOREWORD

This manual is written for an experienced technician. Essential tools required in performing certain service work are identified in this manual and are recommended for use.

Live with safety: Read the safety messages in the introduction of this manual and the cautions presented throughout the text of the manual.



This is the safety-alert symbol. When you see this symbol on the machine or in this manual, be alert to the potential for personal injury.

Technical manuals are divided in two parts: repair and diagnostics. Repair sections tell how to repair the components. Diagnostic sections help you identify the majority of routine failures quickly.

Information is organized in groups for the various components requiring service instruction. At the beginning of each group are summary listings of all applicable essential tools, service equipment and tools, other materials needed to do the job, service parts kits, specifications, wear tolerances, and torque values.

This manual is part of a total product support program.

FOS MANUALS—REFERENCE

TECHNICAL MANUALS—MACHINE SERVICE

COMPONENT MANUALS—COMPONENT SERVICE

Fundamentals of Service (FOS) Manuals cover basic theory of operation, fundamentals of troubleshooting, general maintenance, and basic type of failures and their causes. FOS Manuals are for training new personnel and for reference by experienced technicians.

Technical Manuals are concise guides for specific machines. Technical manuals are on-the-job guides containing only the vital information needed for diagnosis, analysis, testing, and repair.

# Contents

## **SECTION 10—SAFETY AND GENERAL INFORMATION**

- Group 05—Safety
- Group 10—Lubricants
- Group 15—General Information
- Group 20—Repair Specifications

## **SECTION 20—WELDING**

- Group 05—Repair and Welding

## **SECTION 30—AIR SYSTEM**

- Group 05—System and Component Repair

## **SECTION 40—ELECTRICAL AND MONITOR SYSTEMS**

- Group 05—Component Replacement
- Group 10—Connector Repair

## **SECTION 50—METER DRIVE SYSTEM**

- Group 05—Meter Drive Repair

## **SECTION 60—CASTER AND WHEEL BEARINGS**

- Group 05—Caster and Wheel Bearings

## **SECTION 70—HYDRAULIC SYSTEM COMPONENTS**

- Group 05—Component Repair

## **SECTION 80—MISCELLANEOUS**

- Group 05—Auger Repair

## **SECTION 230—AIR SYSTEM THEORY OF OPERATION, TESTS AND TROUBLESHOOTING**

- Group 05—Air System Theory of Operation
- Group 10—Tests
- Group 15—Troubleshooting

## **SECTION 240—ELECTRICAL AND MONITOR DIAGNOSIS AND TESTS**

- Group 05—Electrical and Monitor Systems Component Identification

- Group 10—Wiring Diagrams—170/230 Bushel and Third Tank

- Group 11—Wiring Diagrams—130 Bushel
- Group 15—170/230 Bushel and Third Tank Monitor System Troubleshooting

- Group 16—130 Bushel Monitor System Troubleshooting

- Group 17—Monitor System Component Tests
- Group 20—Electrical System Component Tests and Troubleshooting

## **SECTION 250—METER DRIVE THEORY OF OPERATION, TESTS AND TROUBLESHOOTING**

- Group 05—Meter Drive Theory of Operation
- Group 10—Tests and Adjustments
- Group 15—Troubleshooting

## **SECTION 260—CASTER WHEEL ADJUSTMENTS**

- Group 05—Brake Pad Adjustment

## **SECTION 270—HYDRAULIC SYSTEM**

- Group 05—Hydraulic Requirements, Schematics and Troubleshooting

## **SECTION 280—MISCELLANEOUS**

- Group 05—Auger Adjustments and Troubleshooting

## **Index**

*All information, illustrations and specifications in this manual are based on the latest information available at the time of publication. The right is reserved to make changes at any time without notice.*

TM1577-19-19JUN02

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A John Deere ILLUSTRATION® Manual

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**Have any questions please write to me:  
[admin@servicemanualperfect.com](mailto:admin@servicemanualperfect.com)**

*Contents*

10

20

30

40

50

60

70

80

230

240

*Contents*

250

260

270

280

INDX

*Contents*

250

260

270

280

INDX

**SAFETY AND GENERAL INFORMATION****Contents**

## Page

<b>Group 05—Safety</b> . . . . .	10-05-1
<b>Group 10—Lubricants</b> . . . . .	10-10-1
<b>Group 15—General Information</b>	
Unauthorized Modifications . . . . .	10-15-1
Configuration Identification . . . . .	10-15-1
Product Identification	
130 Bushel . . . . .	10-15-2
170/230 Bushel . . . . .	10-15-2
Third Tank . . . . .	10-15-3
Compatible Tillage Equipment	
610 Seeding Tool . . . . .	10-15-3
1060 Seeding Tool . . . . .	10-15-4
730 Air Disk Drill . . . . .	10-15-4
735 Seeding Tool . . . . .	10-15-5
737 Air Hoe Drill . . . . .	10-15-5
Machine Specifications	
130 Bushel . . . . .	10-15-6
170 Bushel . . . . .	10-15-7
230 Bushel . . . . .	10-15-8
Third Tank . . . . .	10-15-9
Tractor Specifications . . . . .	10-15-9
Tractor Hydraulic System Requirements . .	10-15-10
<b>Group 20—Repair Specifications</b>	
Metric Bolt and Cap Screw Torque	
Values . . . . .	10-20-1
Unified Inch Bolt and Cap Screw Torque	
Values . . . . .	10-20-2
O-Ring Fitting Torques . . . . .	10-20-3
Flare-Type Tube Fitting Torque Chart . . .	10-20-4
Flare-Type Hose Fitting Torque Chart . . .	10-20-4



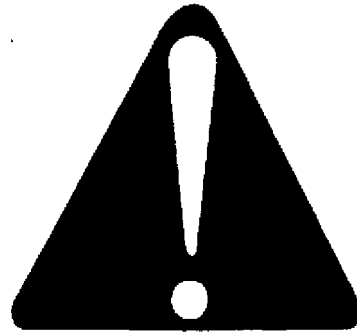
*Contents*

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## RECOGNIZE SAFETY INFORMATION

This is the safety-alert symbol. When you see this symbol on your machine or in this manual, be alert to the potential for personal injury.

Follow recommended precautions and safe operating practices.



DX,ALERT -19-03MAR93

T81389 -UN-07DEC68

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## UNDERSTAND SIGNAL WORDS

A signal word—DANGER, WARNING, or CAUTION—is used with the safety-alert symbol. DANGER identifies the most serious hazards.

DANGER or WARNING safety signs are located near specific hazards. General precautions are listed on CAUTION safety signs. CAUTION also calls attention to safety messages in this manual.



DX,SIGNAL -19-03MAR93

TS187 -19-30SEP88

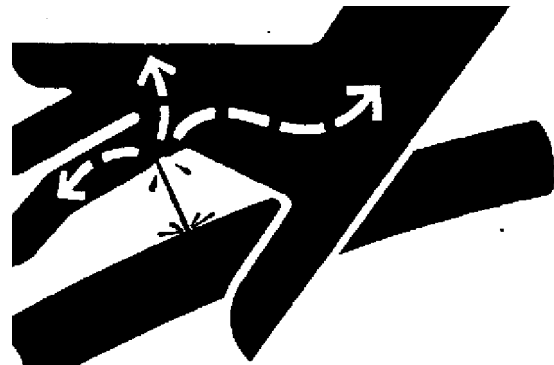
## AVOID HIGH-PRESSURE FLUIDS

Escaping fluid under pressure can penetrate the skin causing serious injury.

Avoid the hazard by relieving pressure before disconnecting hydraulic or other lines. Tighten all connections before applying pressure.

Search for leaks with a piece of cardboard. Protect hands and body from high pressure fluids.

If an accident occurs, see a doctor immediately. Any fluid injected into the skin must be surgically removed within a few hours or gangrene may result. Doctors unfamiliar with this type of injury should reference a knowledgeable medical source. Such information is available from Deere & Company Medical Department in Moline, Illinois, U.S.A.



DX,FLUID -19-03MAR93

X9811 -UN-23AUG88

### AVOID HEATING NEAR PRESSURIZED FLUID LINES

Flammable spray can be generated by heating near pressurized fluid lines, resulting in severe burns to yourself and bystanders. Do not heat by welding, soldering, or using a torch near pressurized fluid lines or other flammable materials. Pressurized lines can be accidentally cut when heat goes beyond the immediate flame area.



DX,TORCH -19-03MAR93

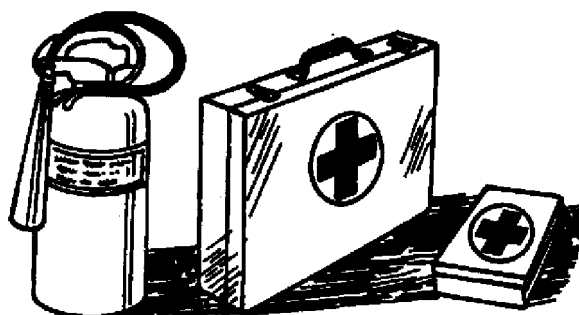
TS953 -UN-15MAY90

### PREPARE FOR EMERGENCIES

Be prepared if a fire starts.

Keep a first aid kit and fire extinguisher handy.

Keep emergency numbers for doctors, ambulance service, hospital, and fire department near your telephone.



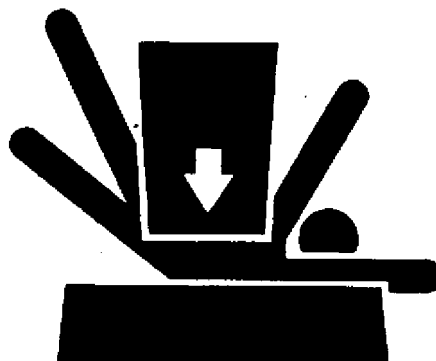
DX,FIRE2 -19-03MAR93

TS291 -UN-23AUG88

### SUPPORT MACHINE PROPERLY

Always lower the attachment or implement to the ground before you work on the machine. If you must work on a lifted machine or attachment, securely support the machine or attachment.

Do not support the machine on cinder blocks, hollow tiles, or props that may crumble under continuous load. Do not work under a machine that is supported solely by a jack. Follow recommended procedures in this manual.



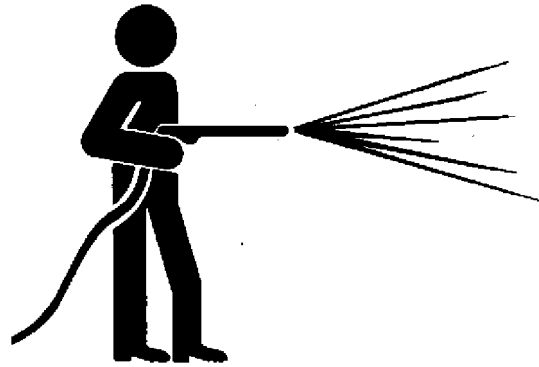
DX,LOWER -19-04JUN90

TS229 -UN-23AUG88

### WORK IN CLEAN AREA

Before starting a job:

- Clean work area and machine.
- Make sure you have all necessary tools to do your job.
- Have the right parts on hand.
- Read all instructions thoroughly; do not attempt shortcuts.



DX,CLEAN -19-04JUN90

T6642EJ -UN-18OCT88

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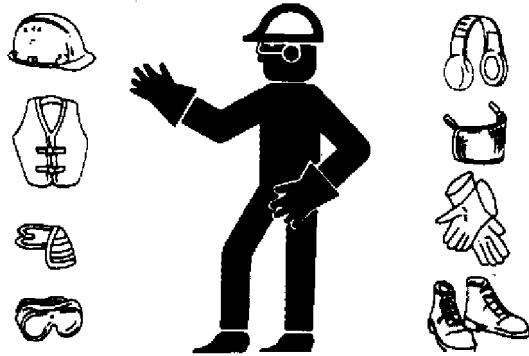
### WEAR PROTECTIVE CLOTHING

Wear close fitting clothing and safety equipment appropriate to the job.

Prolonged exposure to loud noise can cause impairment or loss of hearing.

Wear a suitable hearing protective device such as earmuffs or earplugs to protect against objectionable or uncomfortable loud noises.

Operating equipment safely requires the full attention of the operator. Do not wear radio or music headphones while operating machine.



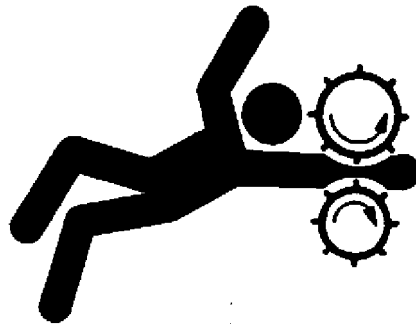
DX,WEAR -19-10SEP90

T5206 -UN-23AUG88

### SERVICE MACHINES SAFELY

Tie long hair behind your head. Do not wear a necktie, scarf, loose clothing, or necklace when you work near machine tools or moving parts. If these items were to get caught, severe injury could result.

Remove rings and other jewelry to prevent electrical shorts and entanglement in moving parts.



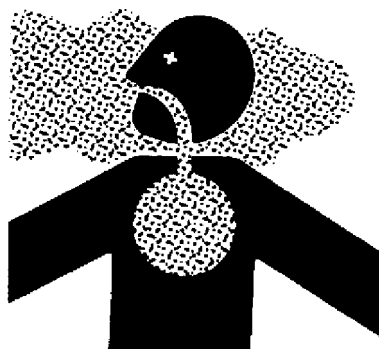
DX,LOOSE -19-04JUN90

T5228 -UN-23AUG88

### WORK IN VENTILATED AREA

Engine exhaust fumes can cause sickness or death. If it is necessary to run an engine in an enclosed area, remove the exhaust fumes from the area with an exhaust pipe extension.

If you do not have an exhaust pipe extension, open the doors and get outside air into the area.



DX,AIR -19-04JUN90

TS220 -UN-23AUG88

### ILLUMINATE WORK AREA SAFELY

Illuminate your work area adequately but safely. Use a portable safety light for working inside or under the machine. Make sure the bulb is enclosed by a wire cage. The hot filament of an accidentally broken bulb can ignite spilled fuel or oil.

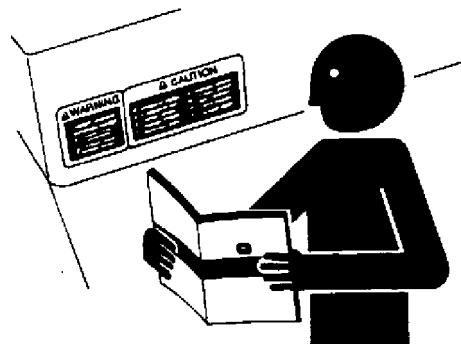


DX,LIGHT -19-04JUN90

TS223 -UN-23AUG88

### REPLACE SAFETY SIGNS

Replace missing or damaged safety signs. See the machine operator's manual for correct safety sign placement.



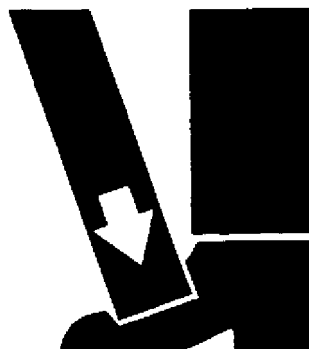
DX,SIGNS1 -19-04JUN90

TS201 -UN-23AUG88

### USE PROPER LIFTING EQUIPMENT

Lifting heavy components incorrectly can cause severe injury or machine damage.

Follow recommended procedure for removal and installation of components in the manual.



DX,LIFT -19-04JUN90

TS226 -UN-23AUG88

## SERVICE TIRES SAFELY

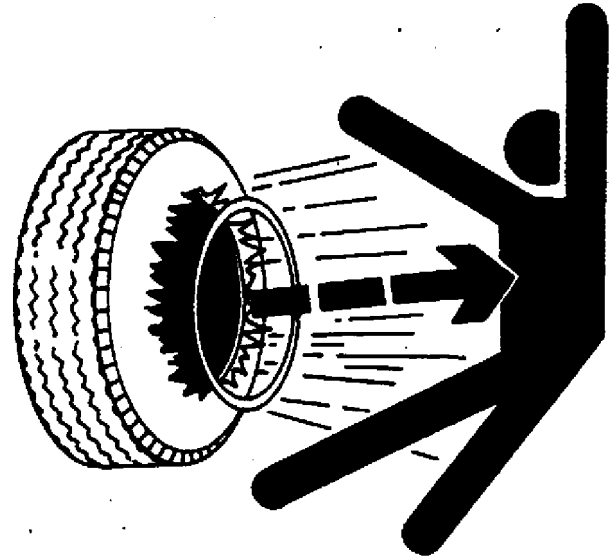
Explosive separation of a tire and rim parts can cause serious injury or death.

Do not attempt to mount a tire unless you have the proper equipment and experience to perform the job.

Always maintain the correct tire pressure. Do not inflate the tires above the recommended pressure. Never weld or heat a wheel and tire assembly. The heat can cause an increase in air pressure resulting in a tire explosion. Welding can structurally weaken or deform the wheel.

When inflating tires, use a clip-on chuck and extension hose long enough to allow you to stand to one side and NOT in front of or over the tire assembly. Use a safety cage if available.

Check wheels for low pressure, cuts, bubbles, damaged rims or missing lug bolts and nuts.



DX,RIM -19-24AUG90

TS211 -UN-23AUG88

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## PRACTICE SAFE MAINTENANCE

Understand service procedure before doing work. Keep area clean and dry.

Never lubricate, service, or adjust machine while it is moving. Keep hands, feet, and clothing from power-driven parts. Disengage all power and operate controls to relieve pressure. Lower equipment to the ground. Stop the engine. Remove the key. Allow machine to cool.

Securely support any machine elements that must be raised for service work.

Keep all parts in good condition and properly installed. Fix damage immediately. Replace worn or broken parts. Remove any buildup of grease, oil, or debris.

Disconnect battery ground cable (-) before making adjustments on electrical systems or welding on machine.



DX,SERV -19-03MAR93

TS216 -UN-23AUG88

### USE PROPER TOOLS

Use tools appropriate to the work. Makeshift tools and procedures can create safety hazards.

Use power tools only to loosen threaded parts and fasteners.

For loosening and tightening hardware, use the correct size tools. DO NOT use U.S. measurement tools on metric fasteners. Avoid bodily injury caused by slipping wrenches.

Use only service parts meeting John Deere specifications.



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TS779

DX,REPAIR -19-04JUN90

### REMOVE PAINT BEFORE WELDING OR HEATING

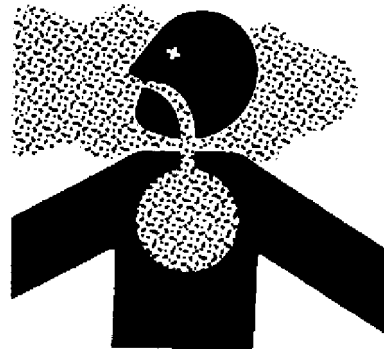
Avoid potentially toxic fumes and dust.

Hazardous fumes can be generated when paint is heated by welding, soldering, or using a torch.

Do all work outside or in a well ventilated area. Dispose of paint and solvent properly.

Remove paint before welding or heating:

- If you sand or grind paint, avoid breathing the dust. Wear an approved respirator.
- If you use solvent or paint stripper, remove stripper with soap and water before welding. Remove solvent or paint stripper containers and other flammable material from area. Allow fumes to disperse at least 15 minutes before welding or heating.



-UN-23AUG88  
TS220

DX,PAINT -19-03MAR93

### DISPOSE OF WASTE PROPERLY

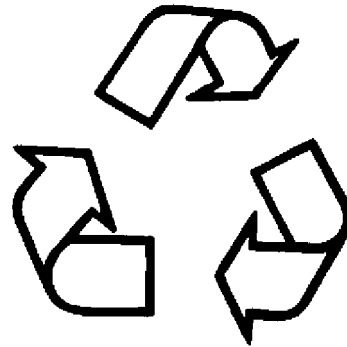
Improperly disposing of waste can threaten the environment and ecology. Potentially harmful waste used with John Deere equipment include such items as oil, fuel, coolant, brake fluid, filters, and batteries.

Use leakproof containers when draining fluids. Do not use food or beverage containers that may mislead someone into drinking from them.

Do not pour waste onto the ground, down a drain, or into any water source.

Air conditioning refrigerants escaping into the air can damage the Earth's atmosphere. Government regulations may require a certified air conditioning service center to recover and recycle used air conditioning refrigerants.

Inquire on the proper way to recycle or dispose of waste from your local environmental or recycling center, or from your John Deere dealer.



DX,DRAIN -19-03MAR93

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TS1133 -JUN-26NOV90

### LIVE WITH SAFETY

Before returning machine to customer, make sure machine is functioning properly, especially the safety systems. Install all guards and shields.



DX,LIVE -19-25SEP92

TS231 -19-07OCT88